

METHOD FOR FABRICATING AN INTEGRATED  
MULTIPANE WINDOW SASH

This application is a continuation-in-part of  
commonly assigned, co-pending U.S. patent  
application no. 09/882,295 filed June 15, 2001,

*now US Patent 6,662,523*

BACKGROUND OF THE INVENTION

Field of the Invention

The present invention relates generally to  
residential, commercial, and architectural windows  
and, more particularly, to a method for  
manufacturing an integrated multipane window unit  
and sash assembly.

Description of the Related Art

As is currently well-known in the art, insulating  
glass units, or IG units, are widely used as elements  
of windows, skylights, doors and related products,  
including vehicles. Such units are used to reduce  
heat loss from building interiors in winter, and  
reduce heat gain into air-conditioned buildings in  
summer. The insulating glass units are typically  
formed separately from the sash, and then in a  
separate step the insulating glass unit is installed  
in a sash.

A detailed description of the manufacture and  
installation of conventional IG units can be found in

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